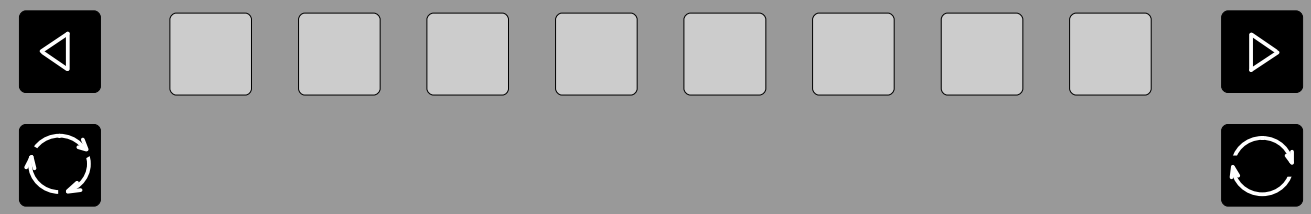


HEIDENHAIN

TNC 426



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| F | G | M | S | T | X | 7 | 8 | 9 |
| APPR DEP | FK | | CHF | L | Y | 4 | 5 | 6 |
| CR | RND | CT | CC | C | Z | 1 | 2 | 3 |
| TOUCH PROBE | CYCL DEF | CYCL CALL | LBL SET | LBL CALL | IV | 0 | . | +/- |
| STOP | TOOL DEF | TOOL CALL | | PGM CALL | V | | + | Q |
| | | | | | CE | DEL | P | I |
| PGM MGT | | | | | NO ENT | ENT | END | |
| CALC | MOD | HELP | | | | | | |

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| SKIP | DRY RUN | -4 | +Z | +Y | | | | | | | | | |
| 1X | OPT. STOP | -X | ~ | +X | ← | 100% | → | | | | | | |
| | | -Y | -Z | +4 | | | | | | | | | |
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